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have the same meaning in any one or more embodiments or examples. For example, "coating 5" may be one substance on one figure, embodiment or example, and a different substance in one or more other figure, embodiment or example, situation or use or uses.

Since certain changes may be made in the teachings in the present invention without departing from the spirit and scope of the invention herein, it is intended that all matter contained in the above description or shown in the accompanying figures shall be interpreted as illustrative and not in a limiting sense.

What is claimed is:

1. A method of forming a pattern of color coatings onto a light permeable panel with exact registration between successive color coatings along defined edges of the pattern, and wherein the panel with the pattern of color coatings formed thereon for use as a one-way vision panel, the method comprising the steps of:
 - a) providing a base material having an ink printable release coating on one side thereof;
 - b) applying a first color coating to the printable release coating side or said base material;
 - c) applying at least one additional color coating over at least a portion of said first color coating;
 - d) perforating said base material with said color coatings to provide a pattern of perforate and non-perforate portions to achieve exact registration of said at least one additional color coating with said first color coating for achieving one-way vision effects;
 - e) transferring said pattern of color coatings from said non-perforate portions of said base material onto a surface of a light permeable panel maintaining the exact registration; and
 - f) heating said light permeable panel to fuse said pattern of color coatings onto said surface of said light permeable panel.
2. The method according to claim 1 wherein:
 - a) said base material comprises water slide paper; and
 - b) said step of transferring said pattern of color coatings includes wetting said base material to release said pattern of applied color coatings therefrom for water slide transfer to said light permeable panel.
3. The method according to claim 2 wherein at least one of said color coatings is opaque.
4. The method according to claim 3 wherein said color coatings comprise ceramic ink.
5. The method according to claim 3 wherein said color coatings comprise enamel.
6. The method according to claim 2 which includes the step of applying at least one coating of metalized material over at least a portion of said printable release coating side of said base material prior to applying said first color coating.
7. The method according to claim 1 wherein:
 - a) said base material comprises heat transfer paper;
 - b) said step of transferring said pattern of color coatings includes applying pressure and heat to said heat transfer paper to release said pattern of applied color coatings therefrom.
8. The method according to claim 7 wherein at least one of said color coatings is opaque.
9. The method according to claim 8 wherein said color coatings comprise ceramic ink.
10. The method according to claim 8 wherein said color coatings comprise enamel.

11. The method according to claim 7 which includes the step of applying at least one coating of metalized material over at least a portion of said printable release coating side of said base material prior to applying said first color coating.

12. A method of forming a laminate pattern of color coatings onto a light permeable panel with exact registration between successive color coatings along defined edges of the pattern, and wherein the panel with the laminate pattern of color coatings formed thereon for use as a one-way vision panel, the method comprising the steps of:

- a) providing a base material having an ink printable release coating on one side thereof;
- b) cutting the base material to provide a desired pattern of perforate and non-perforate portions for attaining exact registration of successively applied layers of color coatings suitable for one-way vision effects;
- c) applying a first color coating to the non-perforate portions of the printable release coating side of the base material;
- d) applying at least one additional color coating over at least a portion of the first color coating, the application of the additional color coating to the first color coating defining a laminate pattern of color coatings with exact registration along defined edges of the remaining non-perforate portions of the cut base material;
- e) transferring the laminate pattern of color coatings onto a surface of a light permeable panel maintaining the exact registration; and
- f) heating the light permeable panel to fuse the laminate pattern of color coatings onto the surface of the light permeable panel.

13. The method according to claim 12 wherein:

- a) the base material comprises water slide paper; and

.....b) the step of transferring the laminate pattern of color coatings includes wetting said the material to release the laminate pattern of applied color coatings therefrom for water slide transfer to the light permeable panel.

14. The method according to claim 13 wherein at least one of the color coatings is opaque.

15. The method according to claim 14 wherein the color coatings comprise ceramic ink.

16. The method according to claim 14 wherein the color coatings comprise enamel.

17. The method according to claim 13 which includes the step of applying at least one coating of metalized material over at least a portion of the non-perforate portions of the printable release coating side of the base material prior to applying the first color coating.

18. The method according to claim 12 wherein:

- a) the base material comprises heat transfer paper;
- b) the step of transferring the laminate pattern of color coatings includes applying pressure and heat to the heat transfer paper to release the laminate pattern of applied color coatings therefrom.

19. The method according to claim 18 wherein at least one of the color coatings is opaque.

20. The method according to claim 19 wherein the color coatings comprise ceramic ink.

21. The method according to claim 19 wherein the color coatings comprise enamel.

22. The method according to claim 18 which includes the step of applying at least one coating of metalized material over at least a portion of the non-perforate portions of the printable release coating side of the base material prior to applying the first color coating.

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